

This oil lamp insert fits into a custom-made base (carved, turned, etc.) with an  $1\frac{1}{16}$ " diameter opening. At about 4" tall overall, the slender, hand-blown glass insert is designed to project about  $\frac{3}{4}$ " above the base. The raised lip on the reservoir stabilizes the lamp insert in the base. Each oil lamp insert comes with a long-life glass fiber wick and a small plastic funnel to assist in filling. An insert will hold just under  $\frac{1}{2}$  fl oz (15ml) of paraffin lamp oil (not included).

## To get started:

1. Select a suitable base that is at least 4" tall and drill an  $1\frac{1}{16}$ " diameter by  $3\frac{1}{2}$ " deep hole where desired. Depending on your preference and working style, you may drill the hole either before or after your piece is complete.
2. Carefully slide the oil lamp insert into the hole. Since each oil lamp insert is hand blown (tolerance of  $\pm 2$ mm), there may be some play between the insert and the hole in your base.
3. Remove the wick assembly and place funnel over the opening. Fill oil lamp insert with paraffin lamp oil up to the raised lip.
4. Trim wick to suitable length. The wick should be short enough to minimize soot build-up, but long enough to produce a nice, even flame.
5. Replace the wick assembly into the oil lamp insert's opening.
6. Place your completed oil lamp on a stable surface before lighting.

 **Caution:** *Never leave a burning lamp unattended. Keep open flame away from flammable objects. Keep out of reach of children.*

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